INSTALLATION INSTRUCTIONS FOR THE FIXED DOOR FRAME FOR REBATED DOORS

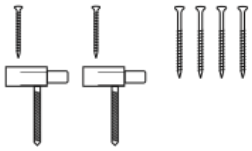
WARNING! The product contains wood-based materials – protect it from moisture and wetting!

The door set consists of the door leaf and door frame, in accordance with the order.

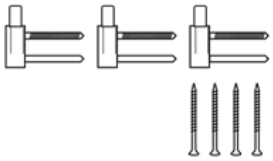
REQUIRED INSTALLATION ACCESSORIES: screwdriver or drill, 4 mm Allen key (ampulary), drill, 2-meter spirit level, spacers, screws Ø7.5 mm, 92 mm in length, hammer, spacers, shims, low-pressure installation foam, neutral silicone (NOT sanitary), wood cutting tools

CONTENTS OF THE INSTALLATION KIT (the number of individual items depends on the purchased version):

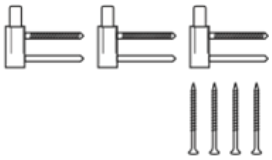
Installation components for a fixed door frame for panel doors (two or three single-pin hinges)



Installation kit for a fixed door frame for framed doors (three sets of double-pin hinges)



Installation kit for internal entry doors



Depending on the batch and type of door frame, it may contain installation components different from those shown in the drawings.

DOOR LEAF AND FRAME DIRECTION:



BEFORE ASSEMBLY

1. It is recommended to use qualified installation teams.
2. Work should be carried out in accordance with construction standards and health and safety regulations.
3. Begin installation after completing other renovation and construction work (painting, wallpapering, tiling, and panel installation) in rooms with humidity not exceeding 50-60%.
4. Prepare the tools: screwdriver or drill, drill, 2-meter spirit level, spacers, screws Ø6-80 mm, spacer blocks, shims, low-pressure installation foam.

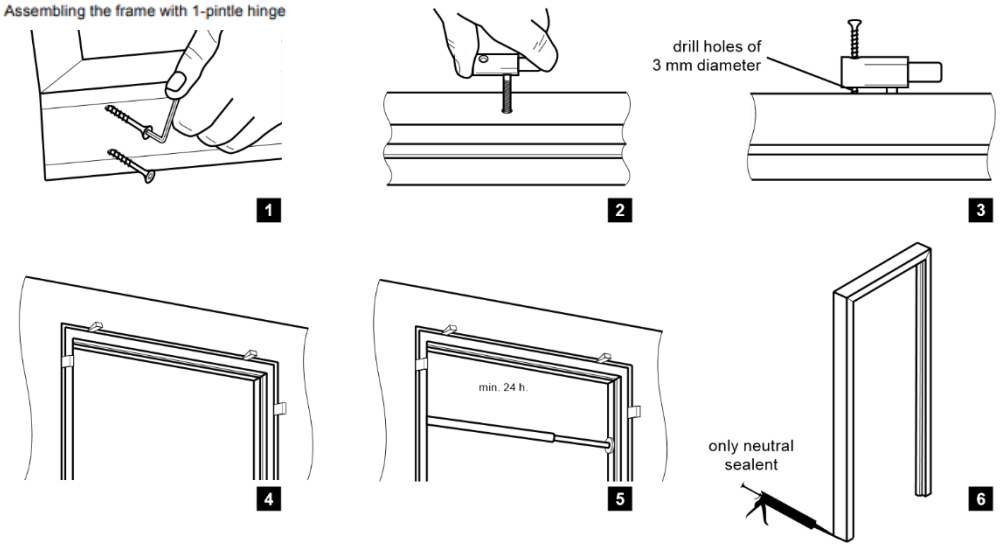
ASSEMBLY

1. Unpack all components from the packaging and place them on a clean surface that will not scratch the veneer. Do not damage the packaging or the manufacturer's labels until the installation is complete.
2. Place the latch and hinge sides horizontally, parallel to each other, at a distance corresponding to the width of the top rail.
3. Position the top rail in a way that allows the corners to fit precisely.
4. Join the corners using metal screws, ensuring a right angle between the rail and the side.
5. Install the hinges in the holes. For single-pin hinges, drill holes 2 mm deep using a 3 mm drill bit at the screw mounting location.
6. Check the connection area of the elements from the veneer side.
7. Install the frame in the opening and secure it using shims, ensuring the LEFT/RIGHT function is maintained.
8. Place spacers between the wall and the frame at the following heights: the threshold, the lock, and the lower and upper hinges.
9. Stabilize the vertical elements using adjustable spacers and shims.
10. Check the vertical and horizontal alignment of the frame using a spirit level. Secure the frame permanently with Ø7.5 mm screws, 92 mm in length (pre-drill holes with a Ø6 mm drill bit). For aesthetic reasons, it is recommended to perform these steps in the rebate under the seal, below the lower and upper hinges, and the latch.
11. Install the door leaf, checking its fit against the frame. The gap at each height should be consistent. Any additional adjustments should be made on the hinges.
12. Remove the door leaf.
13. Inject installation foam between the wall and the frame at the spacer height and in the corners.
14. Leave it for the time recommended by the foam manufacturer, but no less than 24 hours.
15. Remove excess foam, spacers, and shims.
16. Attach the finishing trims. The covers and quarter-rounds are not included in the kit and should be ordered separately.
17. Seal the gap between the floor and the frame with silicone to protect against moisture or wetting (except for carpeted floors). **Note:** Only use products specifically designed for door joinery, with a neutral curing system (oxime base) and low solvent content. The use of sanitary sealants and other products containing at least acetic acid is strictly prohibited.

To improve aesthetics, decorative strips (covers, quarter-rounds) can be used. The manufacturer does not impose a specific method for fixing the strips. It is permissible to use installation foam, mounting adhesive, silicone, dowels with a diameter of approximately 0.5 mm, etc., in a manner that ensures a durable and aesthetically pleasing appearance. The method of installation should be agreed upon between the investor and the contractor.

ERKADO

Assembling the frame with 1-pintle hinge



WALL OPENING DIMENSIONS (measurements in mm)

	WIDTH						HEIGHT*	
SINGLE-LEAF DOORS	**"60"**	**"70"**	**"80"**	**"90"**	**"100"**	**"110"**	**PL**	**CZ**
REBATED	**722**	**822**	**922**	**1022**	**1122**	**1222**	**2077**	**2030**

*** the symbol is located on the product's commercial label (above the barcode).**

WALL OPENING DIMENSIONS (measurements in mm)

	WIDTH						HEIGHT*	
DOUBLE-LEAF DOORS	**"100"**	**"110"**	**"120"**	**"130"**	**"140"**	**kolejne**	**PL**	**CZ**
REBATED	**1168**	**1268**	**1368**	**1468**	**1568**	**+100mm**	**2077**	**2030**

*** the symbol is located on the product's commercial label (above the barcode).**