INSTALLATION INSTRUCTIONS FOR SINGLE AND DOUBLE WALL-MOUNTED SLIDING SYSTEM WITH AND WITHOUT DOOR FRAME

BEFORE ASSEMBLY

1. Open the packaging without damaging the polystyrene, cardboard, or manufacturer's labels. Check conformity with the order and the completeness of the set.
2. The use of qualified installation teams is recommended.
3. Carry out the work in accordance with best construction practices.
4. Begin installation only after the completion of other renovation and construction work (painting, wallpapering, tiling, and paneling) in rooms with a humidity level not exceeding 50%.

FITTING A DOOR STOP (GASKET)

The gasket should be installed after the tunnel assembly is complete and the aluminum rail (guide rail) has been fitted—either in the system with door frame installation or after the aluminum rail has been fitted in the system without door frame installation. The complete buffer beam consists of a base beam and a cover strip with a seal.

1. The gasket should be attached to:
   - the wall (system without reveal),
   - the angle bracket (system with reveal).
2. Gasket elements: base beam, masking strip, gasket, hook (optionally with a hook lock).
3. Installation stages:
   - remove the masking strip from the buffer beam and position the base beam in its final place (against the wall or angle bracket),
   - drill five holes at regular intervals to a minimum depth of 8 cm for the fast assembly screws, using an ø8 drill bit,
   - use an ø10 drill bit to create shallow recesses (approximately 3 mm deep) around the holes,
   - place the screw in the hole of the beam and tighten it fully,
   - fit the gasket strip,
   - check the functionality of the lock (only for versions with a hook lock).

FUNCTIONS AND ASSEMBLY OF THE DOOR CLOSING MECHANISM

1. The door closer tightens the door leaf as it closes, slows down its movement, and prevents it from hitting the buffer beam. The locking system eliminates the need for synchronization, pushrods, and buffer stops.
2. Closer attachment:
   - installation begins after the aluminum track has been fitted and the door leaf handles have been attached,
   - unpack the kit, check its completeness and conformity with the order, and refrain from installing a defective or incomplete product,
   - fix the closer (in the closed position) between the door leaf brackets (illustrative drawings are included with the closer),
   - insert the door leaf in the closed position,
   - insert the metal lock into the lock handle, then screw the lock onto the aluminum rail,
   - check the functionality of the door and secure the fascia.

Note: Fixing the door closer on a "60" door leaf requires shifting the door leaf hinges toward the side edges. Screw holes must be made manually.

ASSEMBLY OF WALL-MOUNTED SLIDING SYSTEM WITH DOOR FRAME

1. Install the tunnel according to the supplied installation instructions.
2. Fix two spacer strips using dowels (Figure 1).
3. Install the holders (Figure 8) on the guide rail according to the instructions provided.
4. Mount the guide rail onto the spacers (Figure 3).
5. Screw the handles onto the door leaf using 4x25 screws (Figure 7). Fix the door closer if applicable.
6. Attach the roller system to the handles.
7. Fit the door leaf into the guide rail. The fixing screws simultaneously allow for height adjustment of the door leaf and its distance from the tunnel.
8. Fit the stops in the guide rail (Figure 8) and adjust their position according to the open and closed positions of the door leaf.
9. Adjust the door leaf position and screw on the floor guide rail (Figure 5).
10. Attach the cover profile to the spacer strip using screws (Figure 3).

ASSEMBLY OF WALL-MOUNTED SLIDING SYSTEM WITHOUT DOOR FRAME

1. Fit the tunnel according to the provided installation instructions.
2. Fix only one (wider) spacer bar using dowels (Figure 2).
3. Install the handles (Figure 8) on the guide rail according to the instructions provided.
4. Mount the guide rail onto the spacers (Figure 4).
5. Screw the handles onto the door leaf using 4x25 screws (Figure 7). Fix the door closer if applicable.
6. Attach the roller system to the brackets.
7. Fit the door leaf into the guide rail. The fixing screws simultaneously allow for height adjustment of the door leaf and its distance from the tunnel.
8. Fit the stops in the guide rail (Figure 8) and adjust their position according to the open and closed positions of the door leaf.
9. Adjust the door leaf position and screw on the floor guide rail (Figure 5).
10. Attach the cover profile to the spacer strip using screws (Figure 3).

Figure 1

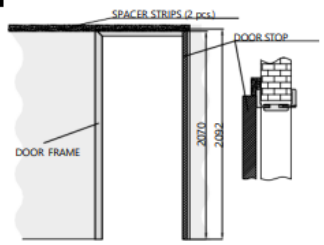


Figure 2

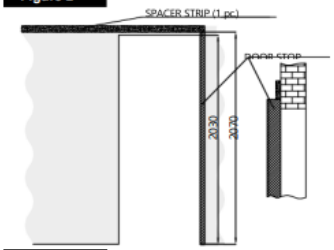


Figure 3

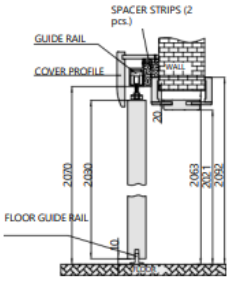


Figure 4

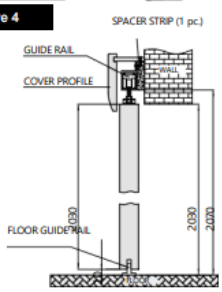
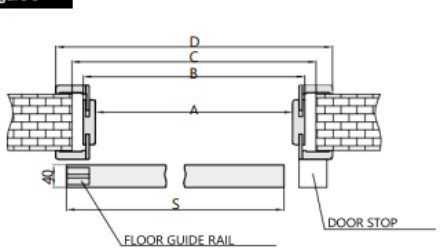
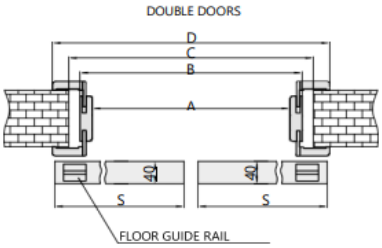


Figure 5

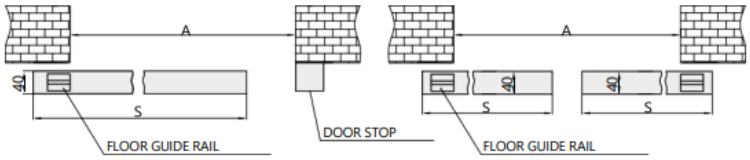




Symbol	"60"	"70"	"80"	"90"	"100"
A	602	702	802	902	1002
B	646	746	846	946	1046
C	686	786	886	986	1086
D	744	844	944	1044	1144
S	644	744	844	944	1044

Symbol	"60 "x2	"70 "x2	"80 "x2	"90 "x2	"100 "x2
A	1202	1402	1602	1802	2002
B	1246	1446	1646	1846	2046
C	1286	1286	1686	1886	2086
D	1344	1544	1744	1944	2144
S	644	744	844	944	1044

Figure 6



Symbol	"60"	"70"	"80"	"90"	"100"
A	602	702	802	902	1002
S	644	744	844	944	1044

Symbol	"60"	"70"	"80"	"90"	"100"
A	1202	1402	1602	1802	2002
S	644	744	844	944	1044

Figure 7

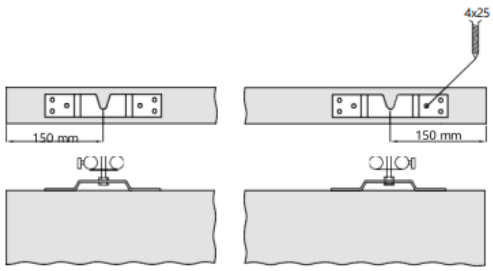


Figure 8

