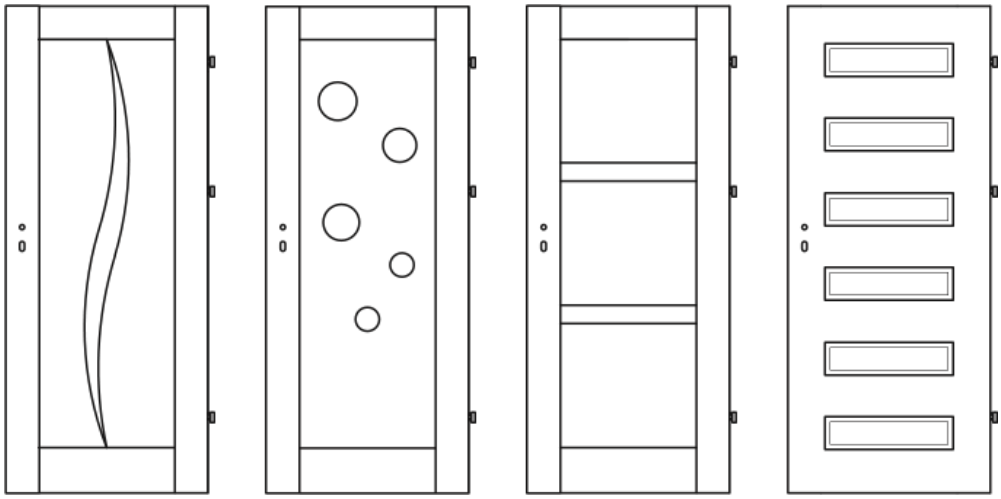
INSTALLATION INSTRUCTIONS FOR DOOR LEAF

WARNING: THE PRODUCT CONTAINS WOOD-BASED MATERIALS – PROTECT FROM MOISTURE AND WETTING!

The door assembly consists of a door leaf and a door frame, made according to the order.



BEFORE ASSEMLBY

1. Prepare the tools.
2. Conduct an initial inspection of the PRODUCT before removing the protective packaging and verify it against the order.
3. Remove the packaging without damaging the styrofoam, cardboard, bottom trim, or the manufacturer's labels, and store them until the installation is complete.
4. It is recommended to use qualified installation teams.
5. Carry out the work in accordance with construction best practices and safety regulations.
6. Begin the installation after completing other renovation and construction work (painting, wallpapering, laying tiles and panels) in rooms with a humidity not exceeding 50%.
7. Check all dimensions according to the diagram provided.

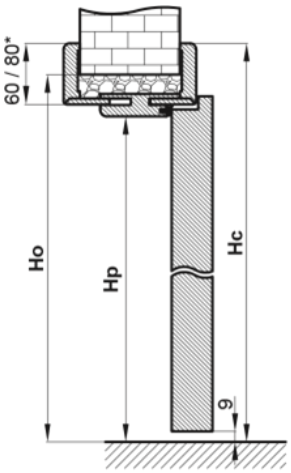
ASSEMBLY OF A REBATED DOOR LEAF

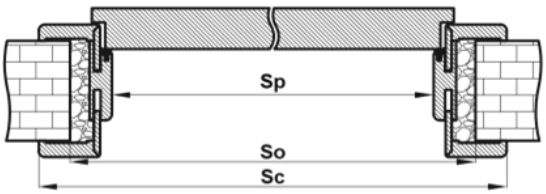
1. Unpack and install the door leaf, checking its fit to the door frame.
2. Remove the door leaf from the frame (applies to panel doors with single-pin hinges), adjust the hinges, and reinstall.
3. Panel doors come with factory-installed single-pin hinges. For frame doors, install on three double-pin hinges.
4. Check the functionality of the lock by closing the door three times.
5. Adjust the hinges (applies to frame doors with double-pin hinges) without removing them from the door frame.
6. Check the functionality of the lock(s) and install the accessories.

ASSEMBLY OF A NON-REBATED DOOR LEAF

1. Unpack the door leaf.
2. Install the hinges on the door leaf and mark the points where the mounting screws will be fixed.
   Note: On the inside, the following markings are included:
   L - hinge for the left door leaf
   R - hinge for the right door leaf
   DOOR or DOORSIDE - hinge component mounted on the door
   FRAME - hinge component mounted on the door frame.
3. Remove the hinge and drill holes at the marked locations for the mounting screws. Drill holes 30-40 mm deep using a ø3 mm drill bit.
4. Install the hinges on the door leaf.
5. Attach the door leaf by screwing the hinge to the door frame.
6. Check the alignment and the size of the gaps. Adjust the hinges, check the functionality of the lock(s), and install the accessories.

REBATED DOORS – DIMENSIONS





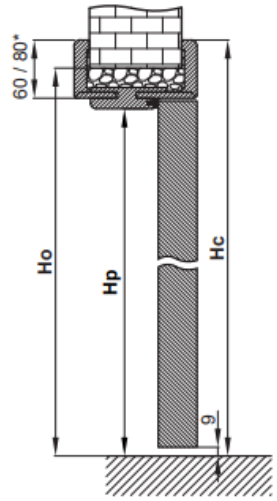
	"60"	"70"	"80"	"90"	"100"	"110"
Sc	746 / 786*	846 / 886*	946 / 986*	1046 / 1086*	1146 / 1186*	1246 / 1286*
So	688	788	888	988	1088	1188
Sp	604	704	804	904	1004	1104

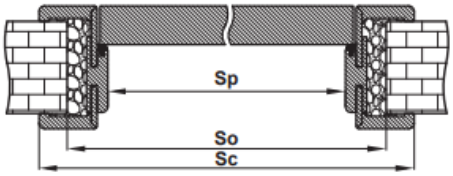
*) 80 mm

	NORMA PL	NORMA 2112	NORMA CZ
Hc	2089 / 2109*	2171 / 2191*	2042 / 2062*
Ho	2060	2142	2013
Hp	2018	2100	1971

*) 80 mm

NON-REBATED DOORS – DIMENSIONS





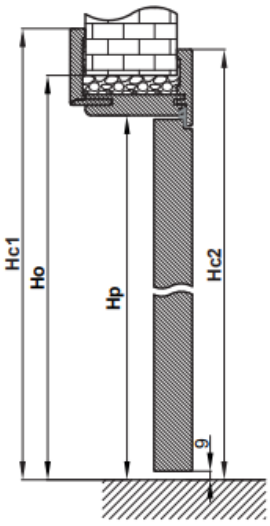
	"60"	"70"	"80N"	"80"	"90"	"100"	"110"
Sc	771 / 811*	871 / 911*	947 / 987*	971 / 1011*	1071 / 1111*	1171 / 1211*	1271 / 1311*
So	713	813	888	913	1013	1113	1213
Sp	629	729	805	829	929	1029	1129

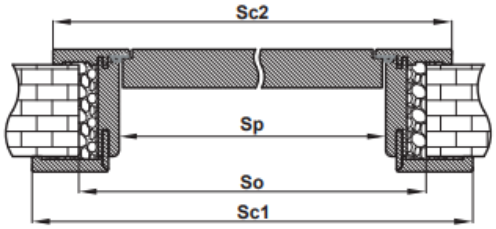
*) 80 mm

	NORMA PL	NORMA 2112	NORMA CZ
Hc	2102 / 2122*	2184 / 2204*	2055 / 2075*
Ho	2073	2155	2026
Hp	2031	2113	1984

*) 80 mm

REVERSIBLE DOORS – DIMENSIONS





	"60"	"70"	"80N"	"80"	"90"	"100"	"110"
Sc1	834	934	1010	1034	1134	1234	1334
Sc2	791	891	966	991	1091	1191	1291
So	736	836	900	936	1036	1136	1236
Sp	652	752	828	852	952	1052	1152

	NORMA PL	NORMA 2112	NORMA CZ
Hc1	2144	2226	2097
Hc2	2122	2204	2075
Ho	2095	2177	2048
Hp	2053	2135	2006