



NEW SINGEN 6 in LABEL BLACK finish, in ANTRACITE SILVER veneer with a matt surface.

ERKADO

We have been making doors for almost 50 years. Over that time, we have undergone a transformation from a small carpentry shop making wood products for local residents to the role of one of the market leaders in door manufacturing in Poland. In our 50,000 sqm plant, we use machinery designed specifically for us, based on the latest technologies. The annual production is about 750,000 door leaves that find satisfied buyers in various parts of the world. Our products are known primarily for their high quality and attractive and universal design.

Every order is important to us – both small ones for single leaves, as well as those for the needs of large customers. We believe this is the right way to become a better manufacturer.

Steel doors are Erkado's latest product. They are made using proprietary technology on an individually composed modern production line.

We transform our concepts and ideas into real products that have been tested to check their essential parameters and performance. We are convinced that the result of these activities are products that provide a sense of comfort and safety. We believe you will have the same feelings by purchasing our doors.

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DECORS

Our doors are made of steel sheet, finished with PVC veneer. Choose a colour that will make your door stand out.

PVC VENEER

This product is specially developed for outdoor use. PVC veneer offers high resistance to changing weather conditions and UV radiation.

The texture matching the decorative motif creates a product with high aesthetic qualities.





FRAMES



BLACK GLASS



BLACK PAINTED STAINLESS STEEL DECORATIVE PANEL



BLACK (OPAQUE)



GRAPHITE



REFLEX BRONZE



REFLEX GREY



INOX STAINLESS STEEL DECORATIVE PANEL



VENETIAN MIRROR⁴⁾ (extra charge)



SANDBLASTED **GLASS**



TRANSPARENT **GLASS**

¹⁾ NATURAL OAK LATERAL facing layer used only on the leaf. Frame available with the NATURAL OAK facing layer.

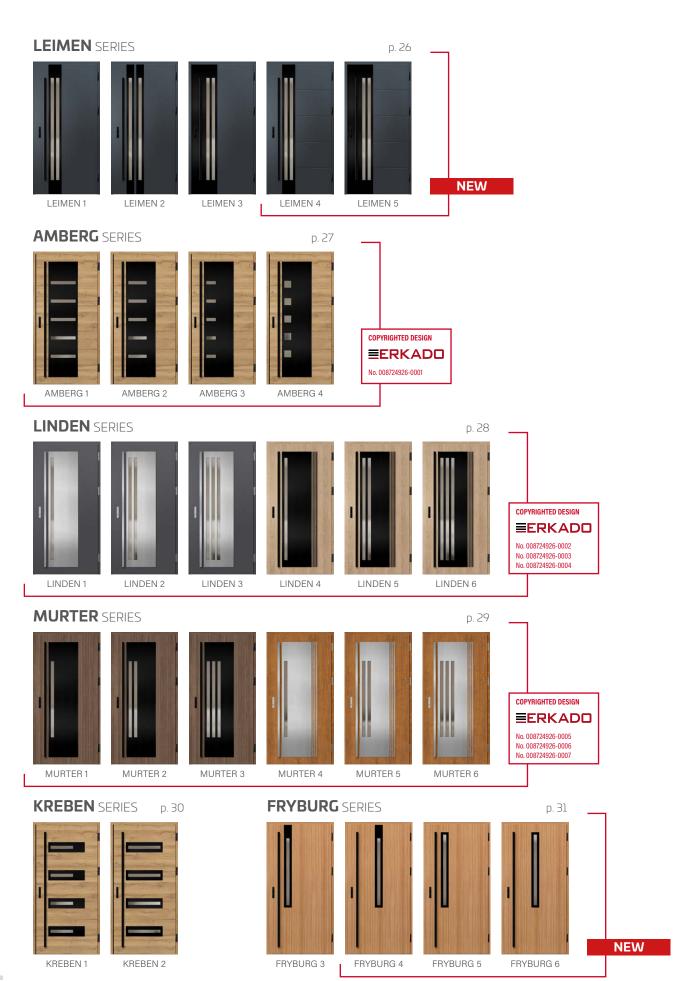
²⁾ Refers to the resistance to UV rays with the requirements specified in the guarantee card.

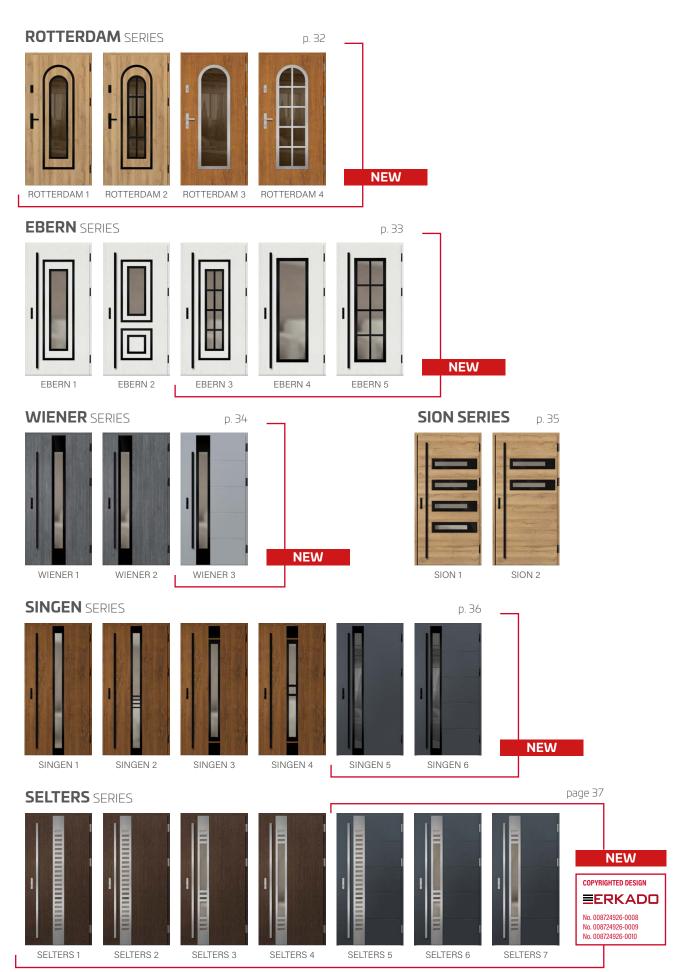
³⁾ The decor is only available with a decorative angle in black on the sash rebate on the lock side (not applicable to LANGEN 2 and 7, BAZYLEA 2, LEIMEN 3 and 5).

⁴⁾ A change in atmospheric pressure can cause a slight distortion of the reflected image in a venetian mirror.

For technical reasons, due to printing technology, the colours shown may differ from those shown in the photographs. It is recommended to compare the colour with the samples available from the seller







SAMEDAN SERIES













SAMEDAN 4

MELK SERIES

SAMEDAN 5

p. 40

RODING SERIES p. 39







RODING 2 RODING 1

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LEOBEN SERIES







MELK 1







BIENE SERIES

LUCERNA 1

LUTTER SERIES p. 43

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BIENE 1

BIENE 2

NEW

LUTTER 2

SOLID SERIES

LUTTER 3

p. 46

KELLA SERIES















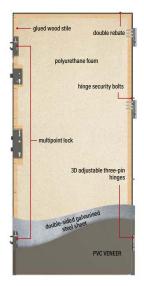
KELLA 1

KELLA 2

SOLID

DESIGN TYPES

THERMO HOT 88

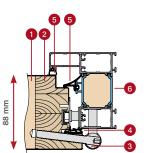




THERMAL INSULATION Ud=0.60 W/ (m²K) *)

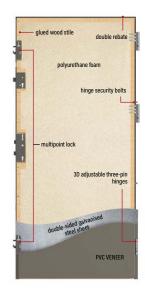


DOOR LEAF THICKNESS



ALUMINIUM DOOR FRAME

THERMO HOT 78

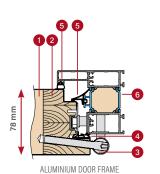




THERMAL INSULATION Ud=0.63 W/ (m²K) *



DOOR LEAF THICKNESS



THERMO 78

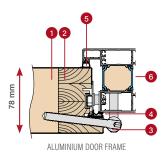


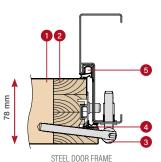


THERMAL INSULATION Ud=0.64 W/ (m²K) *)



DOOR LEAF THICKNESS 78 mm





1 foam filling 2 glued wood stile





THERMO 64

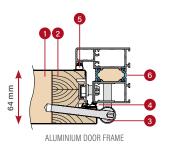


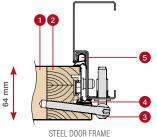


THERMAL INSULATION Ud=0.77 W/ (m²K) *)

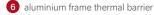


DOOR LEAF THICKNESS 64 mm



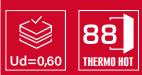






THERMO HOT 88 DOOR







thermal insulation $Ud=0.60 \text{ W/ (m}^2\text{K)}^{1)}$

STANDARD EQUIPMENT & AT EXTRA CHARGE







with3D adjustment, hinge covers in black, silver or old gold



aluminium door frame



drop down gasket



4 hinge security bolts



warm aluminium threshold and fourth rebate in the lower part of the leaf

multipoint multipoint lock with the lock top lock

LINDEN 2, natural oak, LABEL BLACK

solid strike plate with pressure adjustment

standard, included in door price

optional at extra charge

 $^{^{} ext{I}}$ Applies to solid core doors without glazing with reference dimensions 1230 x 2180 mm with aluminium frame.

²⁾ Glazed doors must have an RC2 glazing package to be RC2-rated, available at an extra charge. The door does not comply with class RC2 when using an ErkadoSmart insert.



cross-section of the THERMO HOT 88 leaf with and without drop down gasket, aluminium threshold



DESIGN:

- 1 door leaf filled with polyurethane foam (PUR)
- 2 door leaf made of 0,6 mm thick galvanised steel sheet covered with UV resistant PVC veneer
- 3 leaf stile made of glued wood (pinewood)
- 4 3D adjustable three-pin hinge
- 6 trim for an aesthetic finish
- warm aluminium threshold
- 8 drop down gasket (at extra charge) provides additional sealing of the door in the threshold part
- 9 threshold rebate (the so-called fourth rebate) significantly improves the tightness of the door around the leaf
- 10 aluminium black, silver or old gold hinge covers
- 1) aluminium frame with thermal barrier providing much better thermal insulation
- 12 door frame central gasket
- 13 door frame and leaf gasket
- 14 XPS high-insulation filling

STANDARD EQUIPMENT:

- 1. Door leaf with four-sided rebate, with glued wood frame, filled with PUR foam equipped with:
 - 3 hinges with 3D adjustment and covers
 - 4 hinge security bolts
 - multipoint lock with 3-point locking, silver or black at extra charge
 - covers.
- 2. Aluminium frame, painted black and covered in the colour of the door leaf, with a warm aluminium threshold and a solid strike plate with pressure adjustment.
- 3. 4-ply glazing units with a black frame with improved insulation spacer bar as standard.

cross section of an aluminium frame



door leaf thickness 88 mm



WT21 standard



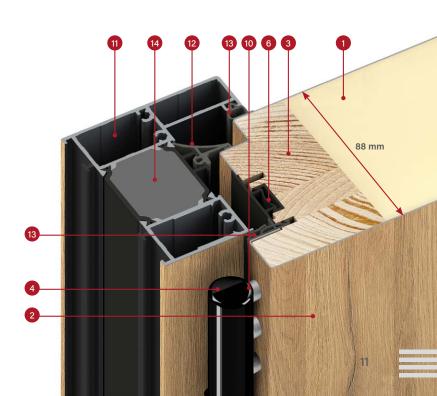
energy-saving



European CE compliance standard



ideal for passive house



THERMO HOT 78 DOOR







thermal insulation $Ud=0.63 \text{ W/ (m}^2\text{K)}^{1)}$

STANDARD EQUIPMENT & AT EXTRA CHARGE





with3D adjustment, hinge covers in black, silver or old gold



aluminium door frame



drop down gasket



4 hinge security bolts



warm aluminium threshold and fourth rebate in the lower part of the leaf

multipoint multipoint lock

lock with the top lock

standard, included in door price



 $^{^{\}scriptsize{1}\!\scriptsize{)}}$ Applies to solid core doors without glazing with reference dimensions 1230 x 2180 mm with aluminium frame.

HORN 1, anthracite oak, PLAIN GLASS

solid strike plate with pressure adjustment

²⁾ Glazed doors must have an RC2 glazing package to be RC2-rated, available at an extra charge. The door does not comply with class RC2 when using an ErkadoSmart insert.



cross-section of the THERMO HOT 78 leaf with and without drop down gasket, aluminium threshold



DESIGN:

- 1 door leaf filled with polyurethane foam (PUR)
- 2 door leaf made of 0,6 mm thick galvanised steel sheet covered with UV resistant PVC veneer
- 3 leaf stile made of glued wood (pinewood)
- 4 3D adjustable three-pin hinge
- 6 trim for an aesthetic finish
- warm aluminium threshold
- 8 drop down gasket (at extra charge) provides additional sealing of the door in the threshold part
- 9 threshold rebate (the so-called fourth rebate) significantly improves the tightness of the door around the leaf
- 10 aluminium black, silver or old gold hinge covers
- 1) aluminium frame with thermal barrier providing much better thermal insulation
- 12 door frame central gasket
- 13 door frame and leaf gasket
- 14 XPS high-insulation filling

STANDARD EQUIPMENT:

- 1. Door leaf with four-sided rebate, with glued wood frame, filled with PUR foam equipped with:
 - 3 hinges with 3D adjustment and covers
 - 4 hinge security bolts
 - multipoint lock with 3-point locking, silver or black at extra charge
 - covers.
- 2. Aluminium frame, painted black and covered in the colour of the door leaf, with a warm aluminium threshold and a solid strike plate with pressure adjustment.
- 3. 4-ply glazing units with a black frame with improved insulation spacer bar as standard.

cross section of an aluminium frame for the THERMO HOT 78 leaf



door leaf thickness 78 mm



WT21 standard



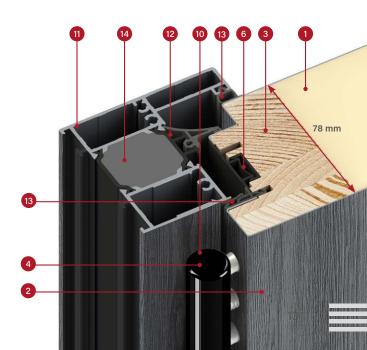
energy-saving



European CE compliance standard



ideal for passive house



THERMO 78 DOOR







thermal insulation $Ud=0.64 W/ (m^2K)^{1)}$

STANDARD EQUIPMENT & AT EXTRA CHARGE





three-stage hinges with3D adjustment, hinge covers in black, silver or old gold



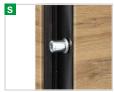
steel frame with adjustable strikes



aluminium door frame



drop down gasket



4 hinge security bolts



warm aluminium threshold and fourth rebate in the lower part of the leaf

solid strike plate with pressure adjustment ³⁾ multipoint multipoint lock lock with the without the top lock top lock



optional at extra charge

SION 1, natural oak, LABEL DIAMOND GLASS

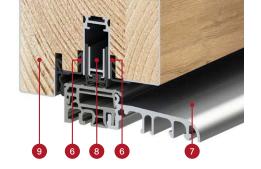
 $^{^{\}scriptsize{1}}$ Applies to solid core doors without glazing with reference dimensions 1230 x 2180 mm with aluminium frame.

²⁾ Glazed doors must have an RC2 glazing package to be RC2-rated, available at an extra charge. The door does not comply with class RC2 when using an ErkadoSmart insert.

³⁾ Only available for aluminium frame. For the steel frame, the solid strike plate is not available.



cross-section of the THERMO 78 leaf with and without drop down gasket, aluminium threshold



DESIGN:

- door leaf filled with polyurethane foam (PUR)
- 2 door leaf made of 0,6 mm thick galvanised steel sheet covered with UV resistant PVC veneer
- 3 leaf stile made of glued wood (pinewood)
- 4 3D adjustable three-pin hinge
- 6 trim for an aesthetic finish
- warm aluminium threshold
- 8 drop down gasket (at extra charge) provides additional sealing of the door in the threshold part
- 9 threshold rebate (the so-called fourth rebate) significantly improves the tightness of the door around the leaf
- 10 aluminium black, silver or old gold hinge covers
- aluminium frame (at extra charge) with thermal barrier providing much better thermal insulation (compared to a steel frame)
- 1.5 mm thick galvanised steel frame in door colour or any colour of the range
- 13 door frame and leaf gasket
- 14 XPS high-insulation filling

STANDARD EQUIPMENT:

- 1. Door leaf with four-sided rebate, with glued wood frame, filled with PUR foam equipped with:
 - 3 hinges with 3D adjustment and covers
 - 4 hinge security bolts
 - multipoint lock with 3-point locking, silver or black at extra charge
 - covers.
- 2. Steel door frame, galvanised and covered in the colour of the door leaf, equipped with a warm aluminium threshold
- 3. 4-ply glazing units with a black frame with improved insulation spacer bar as standard.



door leaf thickness 78 mm



WT21 standard



energy-saving



European CE compliance standard



ideal for a passive house (with aluminium frame)



THERMO 64 DOOR







thermal insulation $Ud=0.77 \text{ W/ (m}^2\text{K)}^{1)}$

STANDARD EQUIPMENT & AT EXTRA CHARGE



three-stage hinges with3D adjustment, hinge covers in black, silver or old gold



steel frame with adjustable strikes



aluminium door frame



drop down gasket



4 hinge security bolts



warm aluminium threshold and fourth rebate in the lower part of the leaf

adjustment 3)

solid strike multipoint multipoint plate with lock lock with the pressure

without the top lock top lock

standard, included in door price

optional at extra charge

 $^{^{\}scriptsize{1}}$ Applies to solid core doors without glazing with reference dimensions 1230 x 2180 mm with aluminium frame.

²⁾ Glazed doors must have an RC2 glazing package to be RC2-rated, available at an extra charge. The door does not comply with class RC2 when using an ErkadoSmart insert.

³⁾ Only available for aluminium frame. For the steel frame, the solid strike plate is not available.



cross-section of the THERMO 64 leaf with and without drop down gasket, aluminium threshold



DESIGN:

- door leaf filled with polyurethane foam (PUR)
- 2 door leaf made of 0,6 mm thick galvanised steel sheet covered with UV resistant PVC veneer
- 3 leaf stile made of glued wood (pinewood)
- 4 3D adjustable three-pin hinge
- 6 trim for an aesthetic finish
- warm aluminium threshold
- 8 drop down gasket (at extra charge) provides additional sealing of the door in the threshold part
- 9 threshold rebate (the so-called fourth rebate) significantly improves the tightness of the door around the leaf
- 10 aluminium black, silver or old gold hinge covers
- aluminium frame (at extra charge) with thermal barrier providing much better thermal insulation (compared to a steel frame)
- 1.5 mm thick galvanised steel frame in door colour or any colour of the range
- 13 door frame and leaf gasket
- 14 XPS high-insulation filling

STANDARD EQUIPMENT:

- Door leaf with four-sided rebate, with glued wood frame, filled with PUR foam equipped with:
 - 3 hinges with 3D adjustment and covers
 - 4 hinge security bolts
 - multipoint lock with 3-point locking, silver or black at extra charge
 - covers.
- 2. Steel door frame, galvanised and covered in the colour of the door leaf, equipped with a warm aluminium threshold.
- 3. 4-ply glazing units with a black frame with improved insulation spacer bar as standard.



door leaf thickness 64 mm



WT21 standard



energy-saving



European CE compliance standard



TYPES OF FINISH

PLAIN FINISH

Decorative package, with glass flush with the leaf surface only on the rebate side.

In the doors, which open outwards or inwards, the glass is flush with the surface of the leaf always from the outside of the house, while inside the house in the PLAIN GLASS finish there is a stainless steel decorative panel painted black, and in the PLAIN LACOBEL GLASS finish the leaf is smooth.

The exception is the inward opening door made with THERMO HOT technology, where the double rebate eliminates this possibility, which automatically means that it is not possible to order the product in the following configuration: inward opening door with THERMO HOT technology.

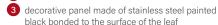


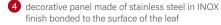
PLAIN GLASS

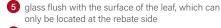
PLAIN LACOBEL GLASS









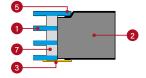


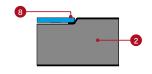




8 a decorative panel always flush with the outside of the house made of black painted glass, so-called Lacobel

Panel flush with the surface of the leaf made of black glass.





lacquered black glass.

LABEL FINISH

The decorative panel placed on the surface of the leaf creating a delicate 3D effect.



Panel with a thickness of 5 mm made of black glass with characteristic chamfering.

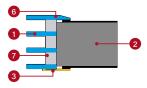


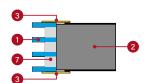
LABEL BLACK

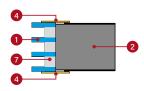
Panel with a thickness of 2 mm painted black.



Panel with a thickness of 2 mm in INOX finish.







STAMP FINISH

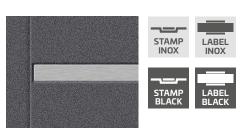
Attractive embossing made in the leaf surface forming a clear pattern.



Double-sided embossing width 10 mm, depth 2 mm.



Double-sided embossing width 25 mm, depth 2 mm.

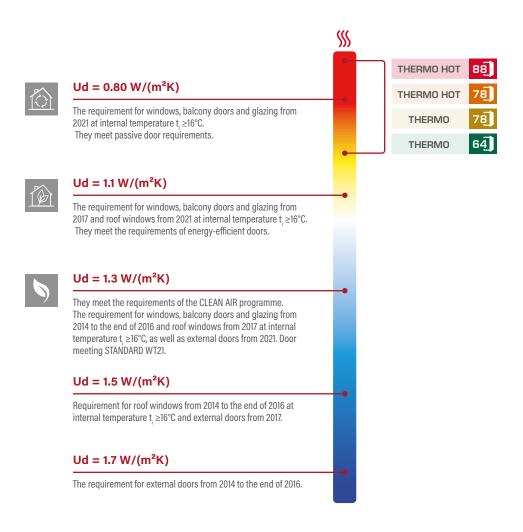


Double-sided embossing width 25 mm with inlay in INOX finish or painted black.

The inlay may be placed either on one or on both sides. It is placed in embossing and flush with the leaf (STAMP) or boned to a flat leaf (LABEL).

THERMAL TRANSMITTANCE

The lower the penetration rate, the lower the energy loss.



		Frame type	HEAT INSULATION Ud [W/ (m²K)]		
			FULL DOORS 1)	DOORS WITH GLAZING 1) 2)	
THERMO HOT	88]	ALUMINIUM	0.60	0.67	
THERMO HOT	78]	ALUMINIUM	0.63	0.71	
THERMO	78]	STEEL	0.80	0.88	
THERMO	78]	ALUMINIUM	0.64	0.72	
THERMO	64]	STEEL	0.88	0.99	
THERMO	64	ALUMINIUM	0.77	0.88	



NEW HORN 4

Exterior steel door with PLAIN LACOBEL GLASS insert flush with the leaf surface, in a unique matt RAW OAK veneer.

HORN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{\scriptscriptstyle 2)}$

lower door up to 1800 mm (dim. Hc page 50) 3)

bi-colour door: leaf only / leaf + frame set

detailed list of equipment available at an extra charge - see page 55



The designs shown on model in THERMO 64, sash width 90, standard height

HORN 1, raw oak, PLAIN GLASS outwards opening doors door bar K35 length 160 cm, aluminium frame, standard glazing package

The HORN model in THERMO HOT 88 and THERMO HOT 78 technology is not available for the inwards opening door.









¹⁾ extra charge 2) doors with Hc height above 2200 mm – 4 hinges 3) doors with Hc height below 1984 mm available with one lock only

⁴⁾ the LACOBEL glass panel is always flush on the outer side, with a smooth sash on the inside

LANGEN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

extra charge for embossed models



LANGEN 1, mountain pine, LABEL BLACK door bar K35 length 160 cm, aluminium frame, standard glazing package



TREBUR

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

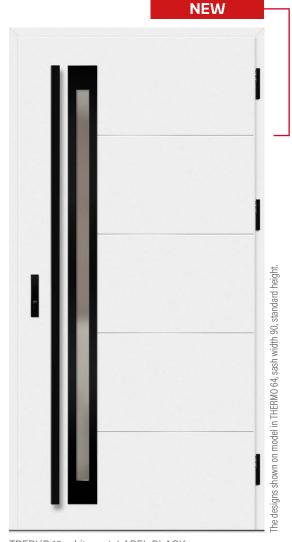
higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode

detailed list of equipment available at an extra charge – see page 55



TREBUR 10, white mat, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package, decorative embossing



TREBUR 1









TREBUR 2 TREBUR 4

TREBUR 7

TREBUR 8

WELS

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode

detailed list of equipment available at an extra charge - see page 55



WELS 7, white pine, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package, decorative embossing



WELS 1



WELS 2

WELS 3









WELS 5

BAZYLEA

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

180N → **180** → **190N** → **100** → **10**

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

detailed list of equipment available at an extra charge - see page 55



LUCERNA 5, grey, LABEL BLACK door bar K35 length 180 cm, aluminium frame, glazing packet Venetian mirror





BAZYLEA 2







BAZYLEA 4

BAZYLEA 5

LEIMEN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

detailed list of equipment available at an extra charge - see page 55



LEIMEN 4, anthracite structure, LABEL BLACK door bar K35 length 160 cm, aluminium frame, standard glazing package, decorative embossing





LEIMEN 2







AMBERG

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{\scriptscriptstyle 2)}$

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for doors opening inwards in black or silver anode



AMBERG 1, natural oak, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package











AMBERG 4

¹⁾ extra charge 2) doors with Hc height above 2200 mm – 4 hinges 3) doors with Hc height below 1984 mm available with one lock only

 $^{^{\}mbox{\scriptsize 4})}$ black decorative angle used as standard only for doors in NATURAL OAK DECOR

LINDEN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode

detailed list of equipment available at an extra charge - see page 55



LINDEN 1, smooth anthracite, LABEL BLACK doors opening inwards, aluminium frame, standard glazing unit door bar K35 length 180 cm



LINDEN 1

LINDEN 2









LINDEN 4

LINDEN 5

LINDEN 6

MURTER

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode

detailed list of equipment available at an extra charge - see page 55



MURTER 1, medium brown oak, LABEL BLACK doors opening inwards, aluminium frame, standard glazing unit door bar K35 length 180 cm







MURTER 2





MURTER 4





MURTER 5

MURTER 6

KREBEN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



KREBEN 1, natural oak, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package







KREBEN 2



¹⁾ extra charge ²⁾ doors with Hc height above 2200 mm – 4 hinges ³⁾ doors with Hc height below 1984 mm available with one lock only ⁴⁾ black decorative angle used as standard only for doors in NATURAL OAK DECOR

FRYBURG

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



FRYBURG 3, mountain pine, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package







FRYBURG 4



FRYBURG 5



ROTTERDAM

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{2)}$

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



ROTTERDAM 4, grey, LABEL BLACK CERTUS RC2 handle, aluminium frame, glass package P4 reflex grey





ROTTERDAM 14)



ROTTERDAM 2⁴⁾



ROTTERDAM 3⁵⁾



ROTTERDAM 4⁵⁾

EBERN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



EBERN 1, white pine, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package



¹⁾ extra charge 2) doors with Hc height above 2200 mm – 4 hinges 3) doors with Hc height below 1984 mm available with one lock only

 $^{^{4)}}$ model 1, 2, 3 available from width Sc = 1000 mm $^{5)}$ P4 glass is required for EBERN 4, 5

WIENER

FINISHING OPTIONS







AVAILABLE DOOR LEAF WIDTHS

480N → **480** → **490N** → **490** → **4100** → **4MADE TO MEASURE** →

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{\scriptscriptstyle 2)}$

lower door up to 1800 mm (dim. Hc page 50) $^{\rm 3)}$

bi-colour door: leaf only / leaf + frame set

extra charge for LABEL DIAMOND GLASS finish



WIENER 1, white pine, LABEL BLACK door bar K35 length 150 cm, aluminium frame, standard glazing package



WIENER 1



WIENER 2



SION

FINISHING OPTIONS



AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{\scriptscriptstyle 2)}$

lower door up to 1800 mm (dim. Hc page 50) $^{\rm 3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



SION 1, natural oak, LABEL DIAMOND GLASS door bar K35 length 180 cm, aluminium frame, standard glazing package









¹⁾ extra charge 2) doors with Hc height above 2200 mm – 4 hinges 3) doors with Hc height below 1984 mm available with one lock only

 $^{^{}m 4)}$ black decorative angle used as standard only for doors in NATURAL OAK DECOR

SINGEN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set



SINGEN 6, anthracite structure, LABEL BLACK door bar K35 length 180 cm, aluminium frame, grey reflex pane package, decorative embossing



SINGEN 2









SELTERS

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

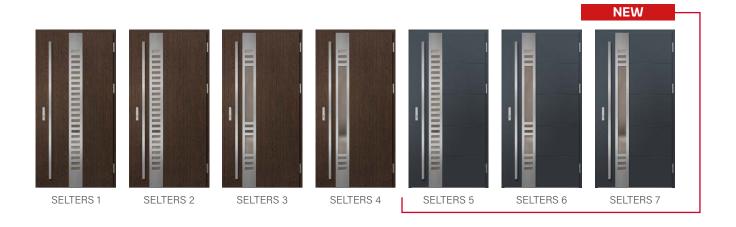
higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set



SELTERS 7, golden oak, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package, decorative embossing



SAMEDAN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anodised (not applicable to models 3 and 4)

detailed list of equipment available at an extra charge - see page 55



SAMEDAN 2, oak turner, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package











SAMEDAN 2

SAMEDAN 3

SAMEDAN 4

SAMEDAN 5

RODING

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for doors opening inwards in black or silver anode

detailed list of equipment available at an extra charge - see page 55



RODING 1, winchester, LABEL BLACK CERTUS RC2 handle, aluminium frame, standard glazing package





RODING 1

RODING 2

MELK

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



MELK 2, black, LABEL INOX door bar K35 length 180 cm, aluminium frame, standard glazing package





MELK 1

MELK 2

LUCERNA

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{2)}$

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



LUCERNA 1, grey, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package





LUCERNA 1

LUCERNA 2

LEOBEN

FINISHING OPTIONS





AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) 2)

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

weather bar for inward opening doors in black or silver anode



LEOBEN 1, natural oak, LABEL BLACK door bar K35 length 180 cm, aluminium frame, standard glazing package



LEOBEN 1



LEOBEN 2



LEOBEN 3



LEOBEN 4



¹⁾ extra charge 2) doors with Hc height above 2200 mm - 4 hinges 3) doors with Hc height below 1984 mm available with one lock only 4) black decorative angle used as standard only for doors in NATURAL OAK DECOR

BIENE

FINISHING OPTIONS









AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height (the change of height does not apply to the BIENE 1 design). See details on page 50.

The BIENE 1 model in THERMO HOT on the frame side (rim side of the sash) looks like

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm⁶⁾ (Sc page 50)

higher door up to 2480 mm (dim. Hc on page 50) 2) 3)

lower door up to 1800 mm (dim. Hc page 50) 4)

bi-colour door: leaf only / leaf + frame set

wide-angle peephole, silver or black

weather bar for inward opening doors in black or silver anode

detailed list of equipment available at an extra charge - see page 55



BIENE 1, natural transverse oak, STAMP BLACK door bar K35 length 180 cm, aluminium frame











BIENE 27)

BIENE 3

BIENE 4

¹⁾ for extra charge 2) not available for BIENE 1 model 3) doors with Hc higher than 2100 mm - 4 hinges 4) doors with Hc lower than 1984 mm available only with one lock 5) black decorative angle used as standard only for doors in NATURAL OAK DECOR 6) the maximum available width for the BIENE 1 model is: os. steel. 1156 mm, os. alu. 1178 mm

⁷⁾ BIENE 1 and BIENE 2 models have restrictions on the choice of entablature - see order panel for details.

LUTTER

FINISHING OPTIONS



AVAILABLE DOOR LEAF WIDTHS

(80N) (80) (90N) (90) (100¹) (MADE TO MEASURE)

It is possible to make a door of any width and height (the change of height does not apply to the LUTTER 1 design). See details on page 50.

The LUTTER 1 model in THERMO HOT on the frame side (rim side of the sash) looks like LUTTER 2.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm⁵⁾ (Sc page 50)

higher door up to 2480 mm (dim. Hc on page 50) 2) 3)

lower door up to 1800 mm (dim. Hc page 50) 4)

bi-colour door: leaf only / leaf + frame set

wide-angle peephole, silver or black

weather bar for inward opening doors in black or silver anode

detailed list of equipment available at an extra charge – see page 55



LUTTER 1, smooth anthracite, STAMP ROLLER door bar K35 length 180 cm, aluminium frame









LUTTER 4



¹⁾ at an extra charge ²⁾ not available for LUTTER 1 ³⁾ doors with a height of Hc above 2200 mm – 4 hinges

⁴⁾ doors with Hc below 1984 mm available with only one lock 5) maximum available width for the LUTTER 1 model is: os. steel. 1156 mm, os. alu. 1178 mm

⁶⁾ for the models LUTTER 1 and LUTTER 2 there are limitations in the selection of the entablature - see order panel for details

KELLA

FINISHING OPTIONS



AVAILABLE DOOR LEAF WIDTHS 4)

(80N) (80) (90N) (90) (100°) (MADE TO MEASURE)

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{2)}$

lower door up to 1800 mm (dim. Hc page 50) $^{3)}$

bi-colour door: leaf only / leaf + frame set

wide-angle peephole, silver or black

weather bar for inward opening doors in black or silver anode



KELLA 1, swamp oak, STAMP door bar K35 length 180 cm, aluminium frame



¹⁾ extra charge 2) doors with Hc height above 2200 mm – 4 hinges 3) doors with Hc height below 1984 mm available with one lock only

⁴⁾ KELLA 4 available for dimension Sc [mm]: THERMO 64 steel frame Sc >= 886; THERMO 64 aluminium frame Sc >= 908; THERMO 78 steel frame. Steel frame Sc >= 890; THERMO 78 aluminium frame Sc >= 912; THERMO HOT 78 and THERMO HOT 88 Sc >= 917 (Sc on p. 50)

⁵⁾ for the models KELLA 1, KELLA 2 and KELLA 3 there are limitations in the selection of the entablature - see order panel for details

SOLID

FINISHING OPTIONS



AVAILABLE DOOR LEAF WIDTHS

480N → **480** → **490N** → **490** → **4100** → **4MADE TO MEASURE** →

It is possible to make a door of any width and height. See details on page 50.

ADDITIONAL CHARGES

aluminium frame (THERMO 78 and THERMO 64 only)

leaf width "100"

custom width in the range 770-1210 mm (Sc page 50)

higher door up to 2480 mm (dim. Hc page 50) $^{\scriptscriptstyle (2)}$

lower door up to 1800 mm (dim. Hc page 50) $^{\rm 3)}$

bi-colour door: leaf only / leaf + frame set

wide-angle peephole, silver or black

weather bar for inward opening doors in black or silver anode

detailed list of equipment available at an extra charge – see page 55



SOLID, walnut CERTUS RC2 handle, aluminium frame







SOLID S



TRANSLUCENCY DIMENSIONS WITHIN THE DECORATIVE PANEL

The values given in the table apply to doors in standard width 90 and height according to the dimensions in the table on page 50-51.

Model	THERMO 64	THERMO 78	THERMO HOT 78	THERMO HOT 88
	[mm]	[mm]	[mm]	[mm]
HORN 1, 2	50 x 1600	50 x 1600	50 x 1600	50 x 1600
LANGEN	50 x 1600	50 x 1600	50 x 1600	50 x 1600
TREBUR	50 x 1600	50 x 1600	50 x 1600	50 x 1600
WELS	50 x 1200	50 x 1200	50 x 1200	50 x 1200
BAZYLEA	160 x 1800 (100 at the narrowest point)	160 x 1800 (100 at the narrowest point)	160 x 1800 (100 at the narrowest point)	160 x 1800 (100 at the narrowest point
LEIMEN	50 x 1600	50 x 1600	50 x 1600	50 x 1600
AMBERG 1	390 x 50	390 x 50	390 x 50	390 x 50
AMBERG 2	290 x 50	290 x 50	290 x 50	290 x 50
AMBERG 3	150 x 50	150 x 50	150 x 50	150 x 50
AMBERG 4	110 x 110	110 x 110	110 x 110	110 x 110
LINDEN	50 x 1600	50 x 1600	50 x 1600	50 x 1600
MURTER	50 x 1200	50 x 1200	50 x 1200	50 x 1200
KREBEN 1, 4, 5	343 x 50	357 x 50	370 x 50	380 x 50
KREBEN 2, 6	487 x 50	501 x 50	514 x 50	524 x 50
KREBEN 3, 7	353 x 50	367 x 50	380 x 50	390 x 50
FRYBURG 3,4	1050 x 50	1050 x 50	1066 x 50	1066 x 50
FRYBURG 5, 6	1112,5 x 50	1112,5 x 50	1128,5 x 50	1128,5 x 50
ROTTERDAM 1, 2	230 x 1235 (1120*)	244 x 1235 (1113*)	257 x 1251 (1122,5*)	267 x 1251 (1117,5°)
ROTTERDAM 3, 4	400 x 1535 (1335*)	414 x 1535 (1328*)	427 x 1551 (1337,5*)	437 x 1551 (1332,5*)
EBERN 1, 3	230 x 1235	244 x 1235	257 x 1551	267 x 1551
EBERN 2	230 x 772,5	244 x 772,5	257 x 784,5	267 x 784,5
EBERN 4, 5	400 x 1535	414 x 1535	427 x 1551	437 x 1551
WIENER	135 x 1500	135 x 1500	135 x 1500	135 x 1500
SION	510 x 50	524 x 50	537 x 50	547 x 50
SINGEN 3, 4	135 x 1460	135 x 1460	135 x 1460	135 x 1460
SELTERS 1, 2, 5		A 11	0 x 35	
SELTERS 3, 6		A 110 x 35; B 110	x 245 C 110 x 735	
SELTERS 4, 7		A 110 x 35	D 110 x 1155	
SAMEDAN	110 x 110	110 x 110	110 x 110	110 x 110
RODING	440 x 110	454 x 110	467 x 110	477 x 110
MELK 1	500 x 50	514 x 50	527 x 50	537 x 50
MELK 2	500 x 50	514 x 50	527 x 50	537 x 50
LUCERNA	487 x 50	501 x 50	514 x 50	524 x 50
LEOBEN 1, 2	556 x 20	570 x 20	583 x 20	593 x 20
LEOBEN 3	401 x 20	415 x 20	428 x 20	438 x 20
LEOBEN 4	BEN 4 471 x 50		498 x 50	508 x 50

TRANSLUCENCY FIELDS IN THE **SELTERS** MODEL:







DISTANCE OF PANELS OR EMBOSSING FROM THE LEAF EDGE DEPENDING ON THE SIDE AND MODEL

	REBAT	E SIDE	GROOV	GROOVE SIDE				
MODEL	Distance from upper door edge	Distance from side door edge	Distance from upper door edge	Distance from side door edge				
HORN 1, 2, 4, 5	up to 9 mm	-	15 mm	-				
LANGEN 1, 3, 4, 5, 6, 8	up to 2 mm	-	15 mm	-				
LANGEN 2, 7	up to 2 mm	up to 2 mm	15 mm	15 mm				
BAZYLEA 1, 3, 5	up to 2 mm	-	15 mm	-				
BAZYLEA 1, 3, 5	up to 2 mm	up to 2 mm	15 mm	15 mm				
LEIMEN 1, 2, 4	up to 2 mm	-	15 mm	-				
LEIMEN 3, 5	up to 2 mm	up to 2 mm	15 mm	15 mm				
WIENER 1 - 3	up to 2 mm	-	15 mm	-				
SINGEN 1 - 6	up to 2 mm	-	15 mm	-				
SELTERS 1 - 7	up to 2 mm	-	15 mm	-				
SAMEDAN 3, 4	up to 2 mm	-	15 mm	-				
SAMEDAN 5	-	up to 2 mm	-	15 mm				
RODING 2	-	up to 2 mm	-	15 mm				
FRYBURG 3, 4	up to 2 mm	-	15 mm	-				
MELK 1, 2	-	up to 2 mm	-	15 mm				
LUCERNA 1	-	up to 2 mm	-	15 mm				
LEOBEN 1 - 4	-	up to 2 mm	-	15 mm				
BIENE 1 (THERMO)	-	up to 9 mm	-	up to 9 mm				
BIENE 1 (THERMO HOT)	-	up to 9 mm	-	100 mm				
BIENE 2	-	100 mm	-	100 mm				
LUTTER 1 (THERMO)	-	up to 9 mm	-	up to 9 mm				
LUTTER 1 (THERMO HOT)	-	up to 9 mm	-	100 mm				
LUTTER 2	-	100 mm	-	100 mm				
KELLA 1 - 4	LA 1 - 4 up to 9 mm		up to 9 mm	up to 9 mm				

TOP AND SIDE LIGHTS



DOOR FRAMESVeneer in the chosen door colour

THERMO HOT 88 79 ALUMINIUM DOOR FRAME THERMO 78 ALUMINIUM DOOR FRAME THERMO 64 THERMO 64

DOOR FRAME EXTENSIONS

ALUMINIUM DOOR FRAME

ALUMINIUM ANGLE PROFILE

STEEL DOOR FRAME





Top or side widening **30 mm** available for THERMO HOT 88 design

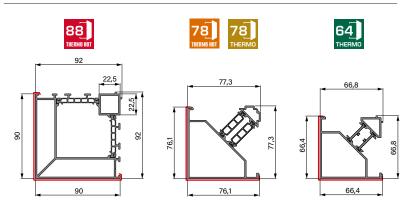






64]

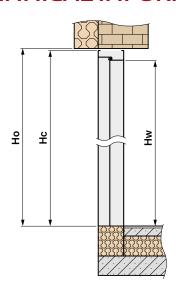
Top or side widening **28 mm** available for THERMO HOT 78, THERMO 78 and THERMO 64 designs

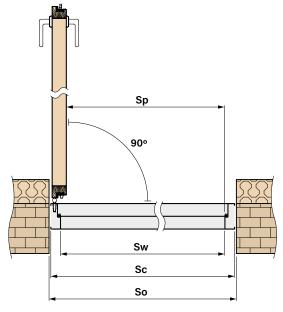


STEEL DOOR FRAME

Corner profiles for connecting fanlight to frame at 90 degrees

CORNER STEEL FRAME





INDIVIDUAL DOOR DIMENSIONS WITH DOOR FRAME





¹⁾We rely on the standard dimension Sc and Hc for a given technology and reduce or increase this dimension by 10 mm. The final dimension must be within the specified width and height ranges.

BASIC DOOR DIMENSIONS



THERMO HOT 88

			ALUMINIU	M DOOR FRAME			
Width	Wall opening width	Wall opening height	Overall frame width	Overall frame height	Clear opening	Height at the frame	Frame opening
WIGHT	So	Но	Sc	Нс	Sp	Hw	Sw
80N	957	2114	937	2101	756	2002	779
80	1007	2114	987	2101	806	2002	829
90N	1057	2114	1037	2101	856	2002	879
90	1107	2114	1087	2101	906	2002	929
100	1207	2114	1187	2101	1006	2002	1029



			ALUMINIU	M DOOR FRAME						
Width	Wall opening width Wall opening height Overall frame width Overall frame height Clear opening Height at the frame Frame opening									
WIGHT	So	Но	Sc	Нс	Sp	Hw	Sw			
80N	947	2114	927	2101	756	2002	769			
80	997	2114	977	2101	806	2002	819			
90N	1047	2114	1027	2101	856	2002	869			
90	1097	2114	1077	2101	906	2002	919			
100	1197	2114	1177	2101	1006	2002	1019			

78 THERMO 78

			ALUMINIU	M DOOR FRAME			
Width	Wall opening width	Height at the frame	Frame opening				
widti	So	Но	Sc	Нс	Sp	Hw	Sw
80N	932	2099	912	2086	756	2002	784
80	982	2099	962	2086	806	2002	834
90N	1032	2099	1012	2086	856	2002	884
90	1082	2099	1062	2086	906	2002	934
100	1182	2099	1162	2086	1006	2002	1034

			STEEL I	DOOR FRAME						
Width	Wall opening width	Wall opening width Wall opening height Overall frame width Overall frame height Clear opening Height at the frame								
Width	So	Но	Sc	Нс	Sp	Hw	Sw			
80N	906	2088	890	2075	759	2005	789			
80	956	2088	940	2075	809	2005	839			
90N	1006	2088	990	2075	859	2005	889			
90	1056	2088	1040	2075	909	2005	939			
100	1156	2088	1140	2075	1009	2005	1039			

			CORNER	STEEL FRAME						
Width	Wall opening width Wall opening height Overall frame width Overall frame height Clear opening Height at the frame Frame o									
Width	So	Но	Sc	Hc	Sp	Hw	Sw			
80N	844	2058	890	2075	859	2005	789			
80	894	2058	940	2075	809	2005	839			
90N	944	2058	990	2075	859	2005	889			
90	994	2058	1040	2075	909	2005	939			
100	1094	2058	1140	2075	1009	2005	1039			

64 THERMO 64

			ALUMINIU	M DOOR FRAME						
Width	Wall opening width Wall opening height Overall frame width Overall frame height Clear opening Height at the frame Frame oper									
WIGHT	So	Но	Sc	Нс	Sp	Hw	Sw			
80N	918	2099	898	2086	756	2002	770			
80	968	2099	948	2086	806	2002	820			
90N	1018	2099	998	2086	856	2002	870			
90	1068	2099	1048	2086	906	2002	920			
100	1168	2099	1148	2086	1006	2002	1020			

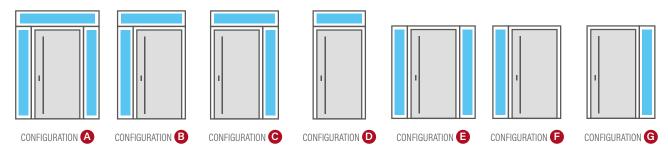
			STEEL I	DOOR FRAME			
Width	Wall opening width	Wall opening height	Overall frame width	Overall frame height	Clear opening	Height at the frame	Frame opening
Widti	So	Но	Sc	Нс	Sp	Hw	Sw
80N	891	2088	876	2075	759	2005	775
80	941	2088	926	2075	809	2005	825
90N	991	2088	976	2075	859	2005	875
90	1041	2088	1026	2075	909	2005	925
100	1141	2088	1126	2075	1009	2005	1025

			CORNER	STEEL FRAME			
Width	Wall opening width	Wall opening height	Overall frame width	Overall frame height	Clear opening	Height at the frame	Frame opening
Width	So	Но	Sc	Hc	Sp	Hw	Sw
80N	835	2058	876	2075	756	2005	775
80	885	2058	926	2075	806	2005	825
90N	935	2058	976	2075	856	2005	875
90	985	2058	1026	2075	906	2005	925
100	1085	2058	1126	2075	1006	2005	1025

TOP AND SIDE LIGHTS

- top and side lights are manufactured as standard and in custom sizes, and are available only for doors made with an aluminium frame
- side and top lights require disassembly of glass during installation
- extra charge for P4 glass
- extra charge for venetian mirror 1) glass
- extra charge for custom light at a dimensional angle
- extra charge for two-colour light

AVAILABLE CONFIGURATIONS



GLAZING UNITS - STANDARD GLASS



GLAZING UNITS - P4 BURGLAR-PROOF GLASS (extra charge)



GLAZING UNITS - TYPES OF GLAZING



BLACK (OPAQUE)



GRAPHITE









3 insulation spacer bars, black



REFLEX BRONZE REFLEX GREY

VENETIAN MIRROR 1)

(extra charge)

2 glass

SANDBLASTED TRANSPARENT GLASS

¹⁾ A change in atmospheric pressure can cause a slight distortion of the reflected image in a venetian mirror.

THERMO HOT 88

THERMO HOT 88 TOP LIGHT

Height								W	idth [mn	n]								
[mm]	987 (80)	1087 (90)	1187 (100)	1287	1387	1487	1587	1687	1787	1887	1987	2087	2187	2287	2387	2487	2587	2687
200																		
300																		
400																		
500																		

STANDARD AND HIGHER SIDE LIGHTS FOR THERMO 88

Height	Width [mm]									
[mm]	200	300	400	500	600	700	800			
2101 [standard THERMO HOT 88]										
2200										
2300										
2400										

THERMO HOT 78



78 THERMO 78

THERMO 78/THERMO HOT 78 TOP LIGHTS

		Width THERMO 78 [mm]																
Height	962 (80)	1062 (90)	1162 (100)	1262	1362	1462	1562	1662	1762	1862	1962	2062	2162	2262	2362	2462	2562	2662
[mm]		Width THERMO HOT 78 [mm]																
	97 7(80)	1077 (90)	1177 (100)	1277	1377	1477	1577	1677	1777	1877	1977	2077	2177	2277	2377	2477	2577	2677
200																		
300																		
400																		
500																		

STANDARD AND HIGHER SIDE LIGHTS FOR THERMO 78/THERMO HOT 78

Height	Width [mm]										
[mm]	200	300	400	500	600	700	800				
2086 [standard THERMO 78]											
2101 [standard THERMO HOT 78]											
2200											
2300											
2400											

THERMO 64

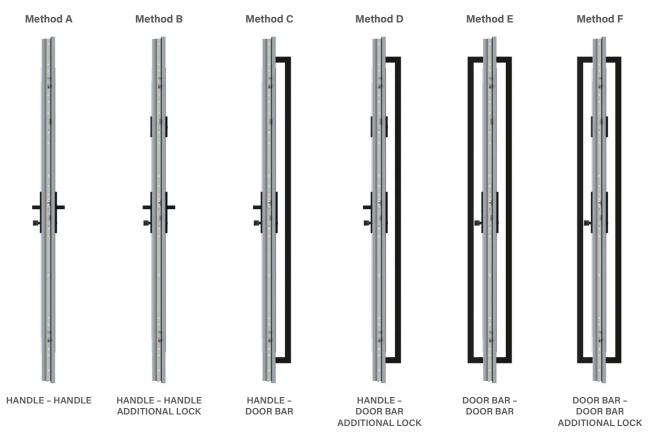
THERMO 64 TOP LIGHTS

Height		Width [mm]																
[mm]	948 (80)	1048 (90)	1148 (100)	1248	1348	1448	1548	1648	1748	1848	1948	2048	2148	2248	2348	2448	2548	2648
200																		
300																		
400																		
500																		

STANDARD AND HIGHER SIDE LIGHTS FOR THERMO 64

Height	Width [mm]										
[mm]	200	300	400	500	600	700	800				
2086 (standard THERMO 64)											
2200											
2300											
2400											

OPENING TYPES



	COM	IPONENTS FOR INDIV	VIDUAL OPENING MC	DDES	
basic equipment f	for the opening mode				
Set A	Set B	Set C	Set D	Set E	Set F
- key knob cylinder	- set of 1-key system cylinders including one with a knob (we recommend mounting the knob on the main lock) - additional lock of the handle, knocker a	- key knob cylinder	- set of 1-key system cylinders including one with a knob (we recommend mounting the knob on the main lock) - additional lock	- key knob cylinder	- set of 1-key system cylinders including one with a knob (we recommend mounting the knob on the main lock) - additional lock
A A	В	C	D	Е	F
- handle	– handle – top escutcheon	- handle + slim escutcheon set - door bar - knocker button - electric strike - door closer - power supply unit	- handle + slim escutcheon set - top escutcheon - door bar - knocker button - electric strike - door closer - power supply unit	- slim escutcheon - 2 x door bar - 2 x knocker button - electric strike - door closer - power supply unit	- slim escutcheon - upper slim escutcheon - 2 x door bar - 2 x knocker button - electric strike - door closer - power supply unit

DOOR OPENING DIRECTION

RIGHT DOOR



Right door opening outwards



Right door opening inwards

LEFT DOOR



Left door opening inwards



Left door opening outwards

		HARDWARE								
Set A	- key knob cylin	tet of basic equipment for opening mode A key knob cylinder " the selected handle must be added to the price)								
Set B	- set of 1-key sy	Set of basic equipment elements for opening mode B set of 1-key system inserts ¹⁾ including one with a knob, additional top lock the selected handle and escutcheon must be added to the price)								
Set C	- key knob cylin	Set of basic equipment elements for opening mode C - key knob cylinder ¹⁾ the selected set of handle + slim escutcheon, door bar and button, electric strike, door closer and power supply must be added to the price)								
Set D	- set of 1-key sys	Set of basic equipment elements for opening mode D - set of 1-key system inserts ¹⁾ including one with a knob, additional top lock (the selected set of handle + escutcheon, top slim escutcheon, door bar and button, electric strike, door closer and power supply must be added to the price)								
Set E	- key knob cylin	Set of basic equipment elements for opening mode E - key knob cylinder ¹⁾ (TWO selected door bars, 2 buttons, slim escutcheon, electric strike, door closer and power supply must be added to the price)								
Set F	Set of basic equipment elements for opening mode F – set of 1-key system inserts ¹⁾ including one with a knob, additional top lock (TWO selected door bars, 2 buttons, slim escutcheon, top slim escutcheon, electric strike, door closer and power supply must be added to the price									
		Key-key cylinder ¹⁾ ; class B (the door meets the requirements of RC2) silver, black, old gold F4								
		Key-knob cylinder ¹⁾ ; class B (the door meets the requirements of RC2) silver, black, old gold F4								
		Set of key-key, key-knob 1-key system cylinders ¹⁾ ; class B (the door meets the requirements of RC2) silver, black, old gold F4								
		Key-key cylinder ¹⁾ ; class C (the door meets the requirements of RC2) silver, black, old gold F4								
		Key-knob cylinder ¹⁾ ; class C (the door meets the requirements of RC2) silver, black, old gold F4								
		Set of key-key, key-knob 1-key system cylinders ¹⁾ ; class C (the door meets the requirements of RC2) silver, black, old gold F4								
		No-class nickel cylinder ¹⁾ for temporary use during the construction, to prevent unauthorised access.								
• • •	Additional top lock, silver front plate									

¹⁾ The set of two 1-key system cylinders has 5 keys. Single cylinders have 3 keys. Extra charge for single cylinder (doors with bottom lock only) up to five keys Class B (doors RC2).

HARDWARE Erkado CERTUS RC2 gimbal-less handle with double and double-sided support inox, black (the door meets the requirements of RC2) A, B Erkado CERTUS RC2 escutcheon for the top lock inox, black (the door meets the requirements of RC2) В Erkado CERTUS RC3 gimbal-less handle with double and double-sided support with Class C anti-drilling protection inox, black A, B NEW Erkado CERTUS RC3 escutcheon with anti-drilling protection for upper class C lock inox, black В PASA handle or knob at an extra charge inox, black, old gold F4 (the door meets the requirements of RC2) A.B PASA escutcheon for the top lock; inox, black, old gold F4 (the door meets the requirements of RC2) В PASA handle or knob at an extra charge with Class C anti-drilling protection inox, black, old gold F4 A, B PASA escutcheon with anti-drilling protection for upper class C lock inox, black, old gold F4 В Set PASA handle + slim escutcheon (door with pull handle) inox, black, old gold F4; (the door meets the requirements of RC2) C, D Top escutcheon set PASA (top lock and pull handle) inox, black, old gold F4; (the door meets the requirements of RC2) Set PASA slim handle + slim escutcheon (door with pull handle) inox, black, old gold F4; (the door meets the requirements of RC2) C, D PASA slim escutcheon for top lock (door with pull handle) inox, black, old gold F4; (the door meets the requirements of RC2) B, D, F PASA slim escutcheon (door with pull handle) inox, black, old gold F4; (the door meets the requirements of RC2) E, F

	HARDWARE
	SOLO GAJA handle + slim escutcheon (door with pull handle) inox, black, old gold F4; (the door meets the requirements of RC2)
	SOLO GAJA upper escutcheon set (upper lock and pull handle) inox, black, old gold F4; (the door meets the requirements of RC2)
, ,	HAGA handle or knob at an extra charge inox, black, old gold F4 (the door meets the requirements of RC2) A, B
T T	HAGA escutcheon for the top lock; inox, black, old gold F4 (the door meets the requirements of RC2)
	ROYAL handle or knob at an extra charge inox, black, old gold F4 (the door meets the requirements of RC2) A, B
1 1	ROYAL escutcheon for the top lock; inox, black, old gold F4 (the door meets the requirements of RC2)
	ROYAL FLEX handle or knob at an extra charge with Class C anti-drilling protection inox, black, old gold F4 A, B
	ROYAL FLEX escutcheon for top lock anti-drilling protection class C inox, black, old gold F4

	DOOR BARS 2)	
1	K35 inox stainless steel door bar, black ¹⁾ (button opening option) C, D, E, F	L 180 cm L 160 cm L 120 cm L 60 cm
4	KK35 inox stainless steel door bar, black ¹⁾ (button opening option) C, D, E, F	L 180 cm L 160 cm L 120 cm L 60 cm
4	Door bar KP inox stainless steel, black ¹⁾ (button opening option) C, D, E, F	L 180 cm L 160 cm L 120 cm L 60 cm
4	Door bar KPL2 inox stainless steel, black (button opening option) C, D, E, F	L 180 cm L 160 cm L 120 cm L 60 cm
4	Door bar OP inox stainless steel, black (button opening option) C, D, E, F	L 180 cm L 160 cm L 120 cm L 60 cm
4	Door bar P6K inox stainless steel, black (no button opening option) C, D, E, F	L 120 cm L 60 cm
	Door bar button + contactor + electrical installation + electric strike C, D, E, F	
	2 x door bar button + contactor + electrical installation + electric strike E, F	

¹⁾ Door bar per dimension at an extra charge ²⁾ For models BIENE 1, BIENE 2, LUTTER 1, LUTTER 2, KELLA 1, KELLA 2 and KELLA 3 there are limitations to the choice of entablature - see order panel for details

ACCESSORIES AT AN EXTRA CHARGE





Aluminium door frame THERMO 78 and THERMO 64 (as a standard for THERMO HOT 88 and THERMO HOT 78)



Aluminium angle profile for connecting doors with side light at an angle of 90 degrees (one vertical)



Frame extension 30 mm available for THERMO HOT 88 28 mm available for THERMO 64, THERMO 78 and THERMO HOT 78



Hook-bolt multipoint lock and strike plate (aluminium frame only) black. Available only from height Hc = 1980 mm



Wide angle door viewer mounted at 1500 mm +- 30 mm (black, inox, old gold)



drop-down gasket



PVC threshold extension used in doors and side lights (clip or screwed) height 20 mm and 35 mm, length 120 cm



Threshold extension for doors, height from 70 to 250 mm, length 120 cm $\,$



Threshold extension block for side light, height from 70 to 250 mm, length 120 cm



Threshold extension block for side light, height from 70 to 250 mm, length 60 cm $\,$



Weather bar for inward opening doors in black or silver anode (to be installed by the installer)



BOSTIK adhesive for threshold extensions, grey colour 430 $\ensuremath{\text{g}}$



Expansion tape 58 mm, 5 m roll, expansion from 7 to 15 mm



Hot installation tape 100 mm, length 1 m

ACCESSORIES AT AN EXTRA CHARGE



Automatic multipoint lock with a strike plate (aluminium frame only).
The automatic lock can only be used with aluminium frame and handle.
It is not possible to use in the door with a pull handle, electric strike and top lock.





Electric-driven multipoint lock ROTO SAFE ENEO 4in1 (can be controlled with PIN code via keypad, smartphone with Bluetooth function, fingerprint, as well as RFID card or keychain)

C, E



ErkadoSmart intelligent keyless entry in black. ***) Opening: PIN, RFID card or TTlock app.

A, C, E



ErkadoSmart intelligent keyless entry in black. ***) Opening: fingerprint, RFID card or TTlock app.

A, C, E



Electric strike with a roll/day-night function (aluminium frame only)



Power supply for electric strike

C, D, E, F



Reed switch in black, only available for doors with aluminium frame



Silver or black door closer (not available in steel frame). A door closer is required with an electric strike. Option for at an extra charge: leaf opening lock**)

C, D, E, F



Silver or black rail door closer with opening support and an opening stop. A door closer is required with an electric strike. Option for at an extra charge: adjustable leaf opening lock')

C, D, E, F



Concealed door closer with opening aid, opening limiter and hold-open device "(THERMO HOT 88 and THERMO HOT 78 doors only).

A door closer is required with an electric strike.

C, D, E, F



Steel door care kit: active cleaning foam and 400 ml preservative silicone

- ") The lock allows for safe holding of the leaf, exactly in the required position, at the opening angle from approx. 80 degrees to 120 degrees.
- **) Locking only at the opening angle 90 degrees.
- "" When an ErkadoSmart insert is used, the door does not comply with the RC2 anti-burglary class.

The door must be protected against sunlight and direct precipitation by roofing.

The width of the roofing shall not be less than the overall width of the door plus 1 metre. The depth shall not be less than 1 metre. The details shall include the instructions for installation of the door.

The warranty certificate and assembly manual are attached with products.

This Product Guide is for reference only, and shows current prices and product availability.

The manufacturer reserves the right to modify prices and product availability without prior notice.

Actual colours in colour charts can differ from these indicated in this Product Guide. Please consult the colours with original colour charts available at our dealer centres. The photos in the catalogue are for reference only and dimensional proportions of some components can occur for different door leaf widths. We reserve the right to printing mistakes. The Product Guide is not an offer in legal terms and is published only for reference.

Edition II/2024/A applies as of 1.10.2024.

The door should be selected on the basis of a basic design of a facility, prepared considering all applicable standards and provisions of law, as well as frequency and conditions of use. ERKADO offers several variants, but leaves the final choice to the Buyer, because only the Buyer or their representatives knows the purpose and conditions of use for the product to be ordered. Certificates can be downloaded from our website www.erkado.pl





SECURITY THERMAL EFFICIENCY DURABILITY



SECURITYSecurity class RC2



THERMAL EFFICIENCY compliant with the requirements of the "Clean Air" Programme



DURABILITYhigh resistance to weather conditions