



GLASS DOOR - INSTALLATION INSTRUCTIONS

Please read the warranty terms and conditions and the installation instructions before starting the installation.

**ATTENTION: PRODUCT CONTAINS WOOD-BASED MATERIALS
PROTECT AGAINST MOISTURE AND WETNESS!**

REQUIRED MOUNTING ACCESSORIES:

screwdriver or screwdriver, 4 mm hexagonal spanner, drill, spirit level 2 m long, spacers, $\varnothing 7.5$ mm screws 92 mm long, hammer, spacer blocks, wedges, low-compression assembly foam, neutral silicone (NOT sanitary), wood cutting tools

QUALITY AND ACCURACY OF WORKMANSHIP

1. The quality of workmanship is to be in accordance with the technical description of the product and the factory production control. Furthermore, the workmanship standard is to reflect the type of materials used and the production technology.

2. permissible gaps at connecting elements are 0.5 mm and concern at least: junctions between frame stands and lintel (upper beam), junction between transom and sash vertical frame. A gap not exceeding 0.5 mm does not constitute a product defect.

PURPOSE

1. The product is designed for the installation of an opening in the wall of a room with a relative humidity not exceeding 50-60% and a temperature suitable for rooms intended for permanent human habitation, i.e. +20 degrees Celsius or higher.

2. installation is not permitted in rooms with permanently high humidity, e.g. laundry rooms, saunas, swimming pools, cellars, garages.

3. The choice of the appropriate door type should take into account the technical requirements of the building taking into account the applicable standards and regulations.

4. The door leaf should be mounted on a door frame that provides the correct functional and performance characteristics.

HEALTH AND SAFETY IN USE AND MAINTENANCE

1. Remove soiling with a damp cloth. Excessive amounts of water can cause irreversible wrinkling of the veneer.

2. The guarantor is not responsible for any side effects of the cleaning products. Before using them, it is advisable to carry out a test on a small area, in an inconspicuous place, by applying the agent on a cloth.

3. Protect against moisture and wetness.

4. It is strictly prohibited to:

- transport, handling and storage other than upright, placing on the lower edge of the
- installation and storage in unventilated, damp or very sunny rooms,
- cleaning and maintenance using chemical preparations containing corrosive substances, abrasive materials and substances that cause discolouration and damage,
- the dispensing of cleaning agents directly onto the veneered or painted surface,
- slamming, hanging heavy, wet, sticky objects, etc.

5. During installation, use and maintenance, the applicable occupational safety regulations must be strictly observed, in particular:

- read and follow the instructions on the mounting foam label,
- use efficient tools in accordance with their intended use during assembly,
- use a handle, knob, hilt or other suitable hardware to open and close the door,
- immediately rectify any functional faults that arise during use, in particular: loosening of screws fixing the accessories (hinges, catches, locks, etc.), rubbing of the sash against the frame or the floor, stresses on the sash.

6. Any adjustments required due to deterioration of the functional characteristics arising during use must be carried out immediately by qualified fitters (out-of-warranty service) in relation to the door manufacturer and the installation company).

7. The product does not contain any dangerous substances as defined by Regulation (EC) No 1907/2006 of the European Parliament and of the Council of 18 December 2006.

BEFORE ASSEMBLY

1. Prepare the tools.
2. perform an initial visual inspection of the Product before removing the protective packaging and check compliance with the order.
3. remove the packaging without destroying the polystyrene foam, cardboard, bottom moulding and Manufacturer's labels, storing them until the installation is complete.
4. the use of qualified installation teams is recommended.
5. Carry out the work in accordance with the rules of the trade and safety regulations.
6. commence installation after other renovation and construction work (painting, wallpapering, tiling and panel laying) has been completed in rooms with a humidity level of no more than 50%.

ASSEMBLY OF THE FRAME

Install the frame according to the instructions that come in the package with the frame.

SASH ASSEMBLY

1. Carry out an initial visual inspection of the Product before removing the protective packaging and check compliance with the order.
2. Lay the wing on a soft and clean surface.
3. remove the packaging (including the covers protecting the corners) without destroying the Manufacturer's labels, storing them until the assembly is completed. **Caution: do not place the leaf on a hard surface, risk of damaging the glass sheet!**
4. not installing a non-conforming or damaged leaf.
- Fix the hinges and lock in accordance with the separate instructions provided in the package with the hinges or lock.
6. Fit the sash onto the frame and check the adhesion and gap size.
7. Adjust the hinges.
- 8 Check operation of the lock by closing the door 3 times.